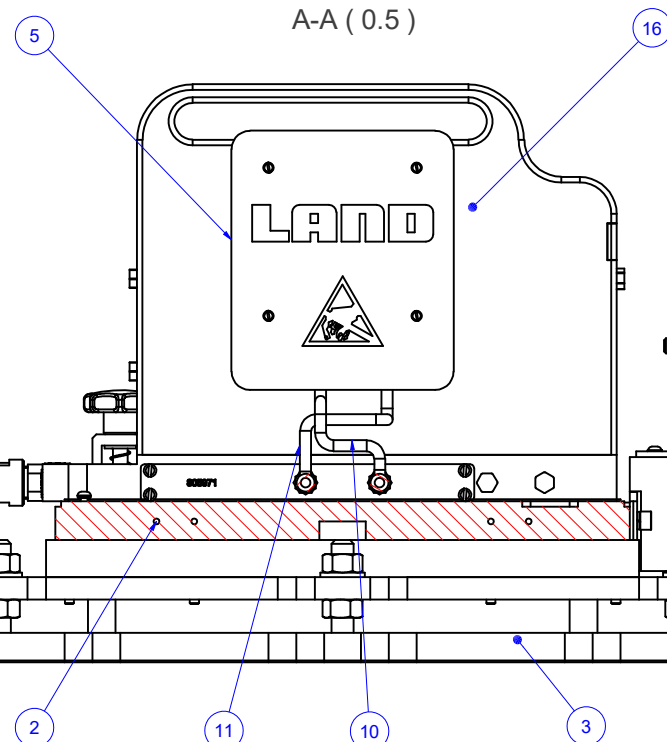
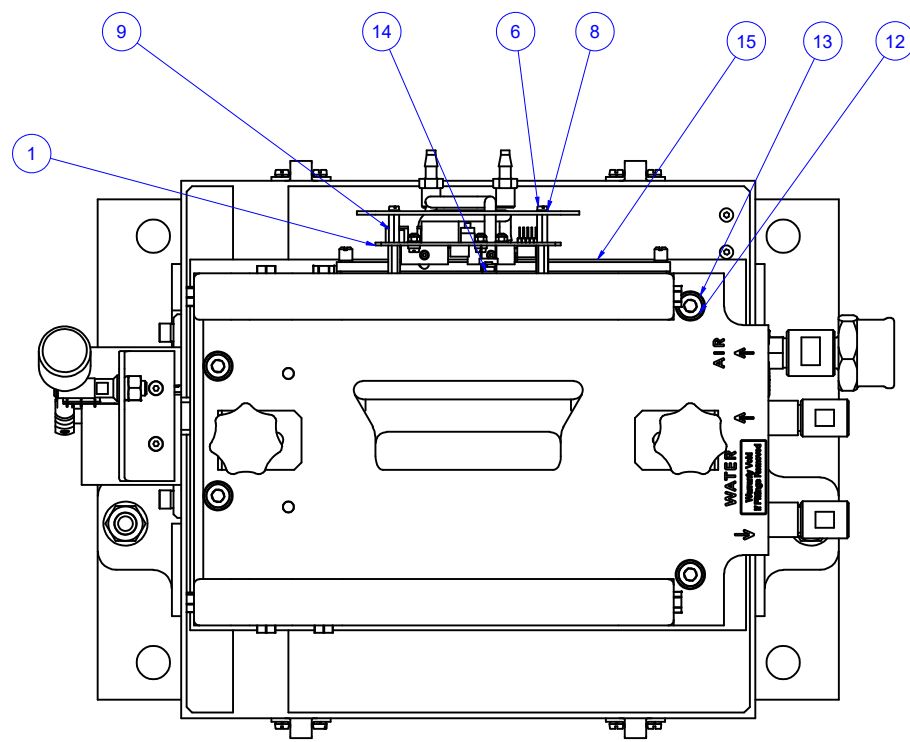




Cross over tubing.



Secure all screws with Loctite 222

Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	031-737	Services PCB assy
2	1	031-738	Shutter Mountings Assy
3	1	031-739	Assy Mounting Plate
4	1	031-810	Scanner Cover Assy
5	1	031.802	Service PCB Cover Plate
6	4	112-139	M3x6 Ch Hd Screw Stl Pltd (Slotted)
7	4	112.580	M8x40 CAP HD SCREW Steel Plated (Socket)
8	4	113-032	M3 S Proof washer Stl Pltd Int
9	8	150-730	Spacer M3x15 Hex M-F Brass (T)
10	1	306-055	Viton Tubing (105mm)
11	1	306-055	Viton Tubing (135mm)
12	4	311.766	M8x30 CAP HD SCREW St St (Socket)
13	4	031-825	Cooling Plate Screw Insulator
14	1	031-818	Thermister Pad
15	1	031-833	Cooling Plate Insulating gasket
16	1	807376	LSP-LSPHD Water Cooling Plates

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DRONFIELD
SHEFFIELD
S18 1DJ

DO NOT SCALE

TOLERANCES U.O.S.

DIMINS ± 0.2

ANGLES $\pm 2^{\circ}$

CASTING ± 0.4

SURFACE FINISH 

ALL SHARP CORNERS REMOVED

INTL. CORNERS R 0.25

EXTL. CORNERS R 0.25

ORIGINALLY USED ON PRODUCT TYPE	#1163 Floatline Mountings
DRG. TITLE	Floatline Mountings Final assy
MATERIAL	
FINISH	N/A

	SHEET 1 of 1
	DRG.TO BS 308
	DIMENSIONS ARE IN MILLIMETRES

MODIFICATION	
DRAWN	S_Lonsdale
CHECKED	
APPROVED	
DRG.No.	A1- 092.73

32 E